



**BP2.EU**

**PRODUCT  
CATALOGUE**

**COMPACT  
SERIES**

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## MODULAR SERIES

### FEATURES OF THE SERIES

IZI<sup>®</sup>ROOF IZI<sup>®</sup>LOOK



ZET<sup>®</sup>ROOF ZET<sup>®</sup>LOOK



Modularity.

"Z"-type ribbing.

Colour and coating structure repeatability.

Professional packing.

State-of-the-art technological solutions.

55-year guarantee - applies to selected coatings.

## COMPACT SERIES

### FEATURES OF THE SERIES

HETA<sup>®</sup> 2.0



ALFA 2.0



Two-modular sheets.

Installation holes.

3D cutting according to wave shape.

Available in a wide range of colours and coating types.

STIGMA<sup>®</sup> 2.0



BAVARIA<sup>ROOF</sup> 2.0



GAMMA<sup>®</sup> 2.0



## CLASSIC SERIES

### FEATURES OF THE SERIES

HETA<sup>®</sup>



ALFA<sup>®</sup>



Classic metal roof tiles cut to dimension.

Installation holes on ribs 30 mm, 35 mm and 40 mm.

3D cutting according to wave shape.

Available in a wide range of colours and coating types.

STIGMA<sup>®</sup>



BAVARIA<sup>ROOF</sup>



GAMMA<sup>®</sup>



Specific warranty terms and conditions are stated in the warranty card. In case of modular metal sheet roofing tiles IZI<sup>®</sup>Roof, IZI<sup>®</sup>Look and ZET<sup>®</sup>Roof and ZET<sup>®</sup>Look, the guarantee becomes valid after registering on the internet site [www.warranty.bp2.eu](http://www.warranty.bp2.eu).

## Compact roof tiles COMPACT SERIES



COMPACT SERIES is a new product line combining features of roof tiles cut to dimension and modular solutions. These roofings are made based on classic metal roof tiles but in a form of light two-modular sheets. The COMPACT products, like the modular roof tiles, have a series of benefits related to transport, installation and storage.

Within the scope of COMPACT SERIES, two new profiles are available, made on the basis of renowned classic roof tiles: **ALFA®** and **GAMMA®**. Extended by the features of compact roof tiles, these are available under the names: **ALFA®2.0** and **GAMMA®2.0**. The series is complemented by compact variants of three new profiles on the market: **HETA®**, **STIGMA®** and **BAVARIA Roof®**. In COMPACT version: **HETA® 2.0**, **STIGMA® 2.0** and **BAVARIA Roof® 2.0**.

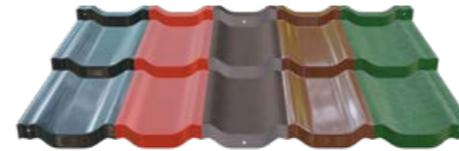
The most important features of COMPACT SERIES roof tiles:

**The form of two-modular sheets** facilitates loading, transport and unloading, but, first and foremost, it facilitates and accelerates installation. Light and small sheets mean more comfortable delivery onto a roof and safe storage.

**The 3D cutting** according to the wave shape that hides the horizontal joints of the sheets, significantly improves the aesthetics of the roof finish.

**The ready made holes** in the vertical ribs facilitate fast and tight fitting of the sheets. This does not only facilitate installation, but significantly accelerates works.

**EASY LINK** - authorial solution implemented in HETA® 2.0 and ALFA® 2.0 compact roof tiles to match the sheets like never before. Special cut-out and profile of the extreme rib allows perfect match of the sheets at the connection point.



Available in a wide range of colours and coating types.



**TORX screws**, i.e. less visibility of fasteners resulting in better aesthetics of the roofing.

**HETA® 2.0**



**STIGMA® 2.0**



**ALFA® 2.0**



**BAVARIA<sup>ROOF</sup>® 2.0**



**GAMMA® 2.0**



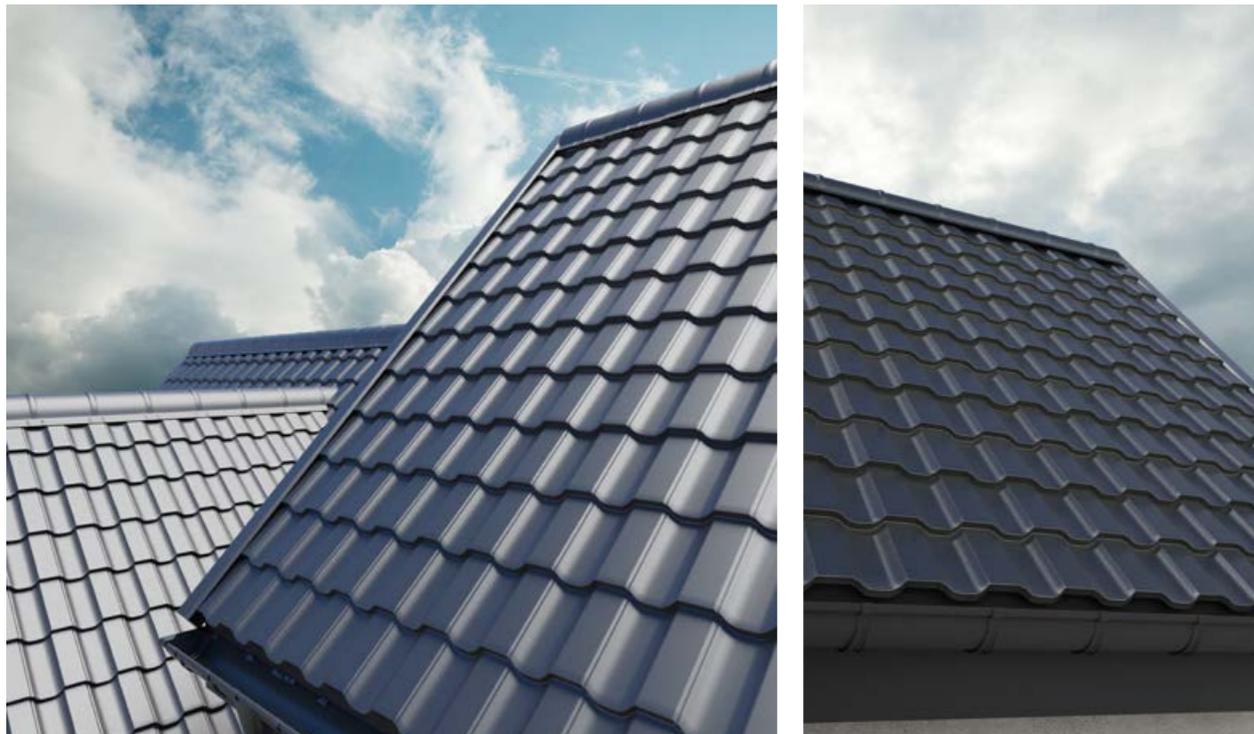
1



# COMPACT ROOF TILES COMPACT SERIES

- 11 HETA 2.0
- 15 ALFA 2.0
- 19 STIGMA 2.0
- 23 BAVARIA ROOF 2.0
- 27 GAMMA 2.0

## Compact roof tiles COMPACT SERIES



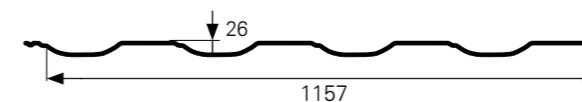
# HETA® 2.0



Specific warranty terms and conditions are stated in the warranty card.

Technical parameters [in mm]	
Effective width	1157
Total width	1202
Thickness of steel sheet	0,5
Total profile height	56/66
Height of forming	30/40
Module length	350
Weight	~ 4,5 kg/m <sup>2</sup>
Effective area (cladding) of a single sheet	0,810 m <sup>2</sup>

Coating [CODE]	Thickness of metal coating [g/m <sup>2</sup> ]	Thickness of paint coating [μm]	guarantee [years]
POLIESTER Standard [RAL]	275 ZN	25	10
MAT 35 Standard [TK]	275 ZN	35	15
MAT 35 ZM [TKEP]	120 ZMg	35	30
ICE COVER® ZM [ICEP]	120 ZMg	35	35
HERCULIT® [HC]	275 ZN	35	40



**EASY LINK**  
A proprietary solution that ensures unparalleled match of the panels. Special cut-out and profile of the extreme rib allows for a perfect match of the sheets at the connection point.



**3D cutting**  
Compact roof tiles HETA® 2.0 are cut according to the wave shape, therefore the horizontal joints of the sheets are not visible.



**Installation holes**  
Compact roof tiles HETA® 2.0 have installation holes on the vertical ribs.

Compact roof tiles COMPACT SERIES



**HETA<sup>®</sup> 2.0**



## Compact roof tiles COMPACT SERIES



# ALFA<sup>®</sup> 2.0



Specific warranty terms and conditions are stated in the warranty card.

### Technical parameters [in mm]

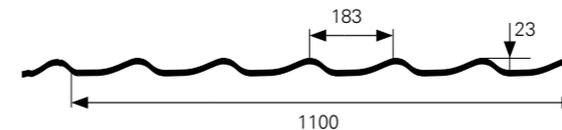
Effective width	1100
Total width	1183
Thickness of steel sheet	0,5
Total profile height	53/58
Height of forming	30/35
Module length	350
Weight	~ 4,5 kg/m <sup>2</sup>
Effective area (cladding) of a single sheet	0,770 m <sup>2</sup>

Coating [CODE]	Thickness of metal coating [g/m <sup>2</sup> ]	Thickness of paint coating [μm]	guarantee [years]
POLIESTER Standard [RAL]	275 ZN	25	10
MAT 35 Standard [TK]	275 ZN	35	15
MAT 35 ZM [TKEP]	120 ZMg	35	30
ICE COVER <sup>®</sup> ZM [ICEP]	120 ZMg	35	35
HERCULIT <sup>®</sup> [HC]	275 ZN	35	40



### EASY LINK

A proprietary solution that ensures unparalleled match of the panels. Special cut-out and profile of the extreme rib allows for a perfect match of the sheets at the connection point.



### 3D cutting

Compact roof tiles ALFA<sup>®</sup> 2.0 are cut according to the wave shape, therefore the horizontal joints of the sheets are not visible.



### Installation holes

Compact roof tiles ALFA<sup>®</sup> 2.0 have installation holes on the vertical ribs.

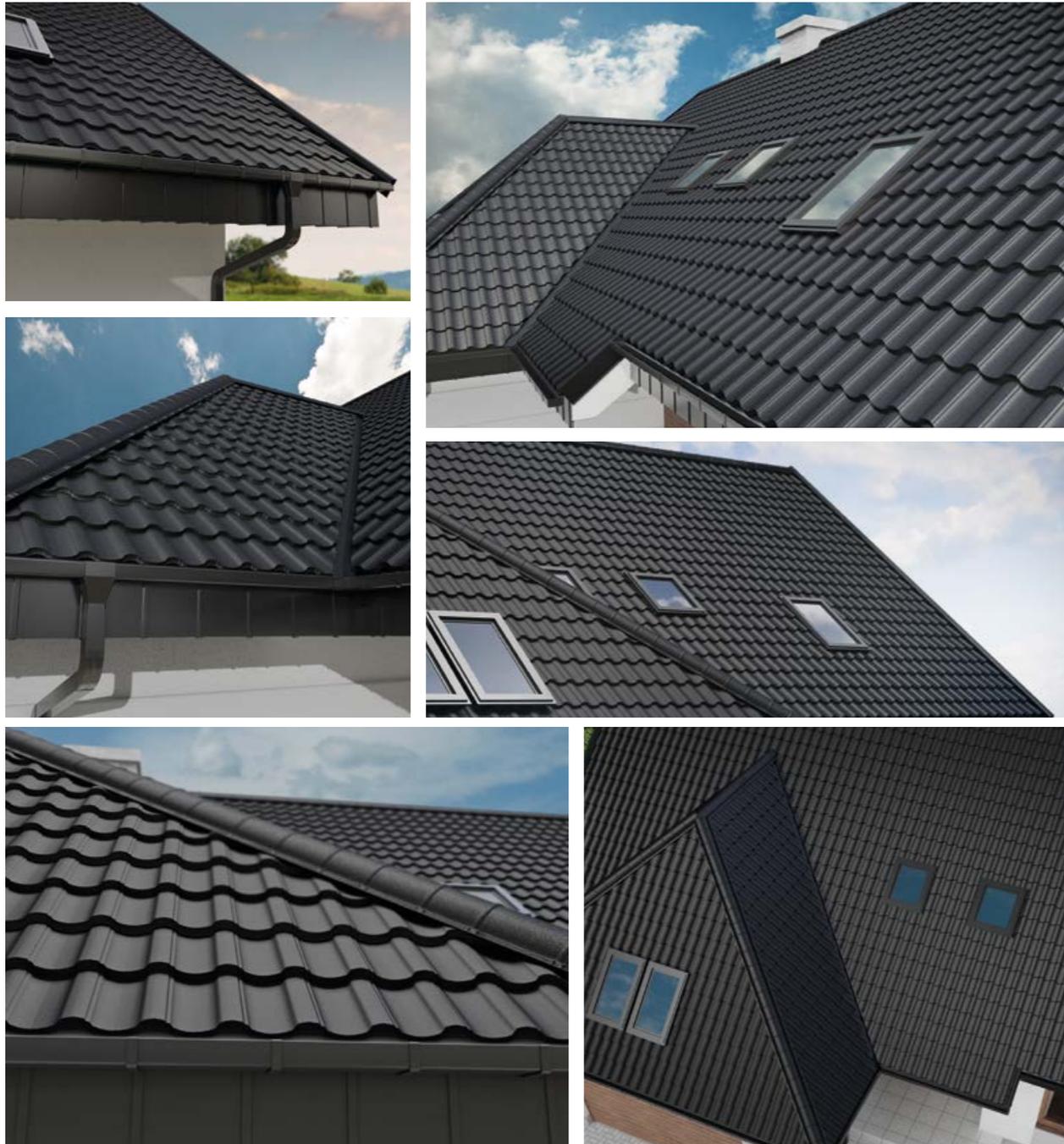
Compact roof tiles COMPACT SERIES



**ALFA<sup>®</sup> 2.0**



## Compact roof tiles COMPACT SERIES



# STIGMA<sup>®</sup> 2.0



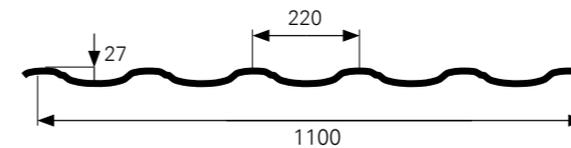
Specific warranty terms and conditions are stated in the warranty card.

Technical parameters [in mm]	
Effective width	1100
Total width	1187
Thickness of steel sheet	0,5
Total profile height	57/67
Height of forming	30/40
Module length	350
Weight	~ 4,5 kg/m <sup>2</sup>
Effective area (cladding) of a single sheet	0,770 m <sup>2</sup>

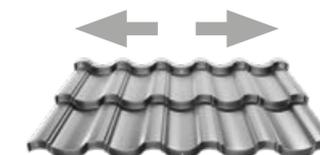
Coating [CODE]	Thickness of metal coating [g/m <sup>2</sup> ]	Thickness of paint coating [μm]	guarantee [years]
POLIESTER Standard [RAL]	275 ZN	25	10
MAT 35 Standard [TK]	275 ZN	35	15
MAT 35 ZM [TKEP]	120 ZMg	35	30
ICE COVER <sup>®</sup> ZM [ICEP]	120 ZMg	35	35
HERCULIT <sup>®</sup> [HC]	275 ZN	35	40



**3D cutting**  
Compact roof tiles STIGMA<sup>®</sup> 2.0 are cut according to the wave shape, therefore the horizontal joints of the sheets are not visible.



**Installation holes**  
Compact roof tiles STIGMA<sup>®</sup> 2.0 have installation holes on the vertical ribs.



**Symmetrical installation**  
Design of the compact sheet roof tiles STIGMA<sup>®</sup> 2.0 allows for installing in any direction (from the left or right).

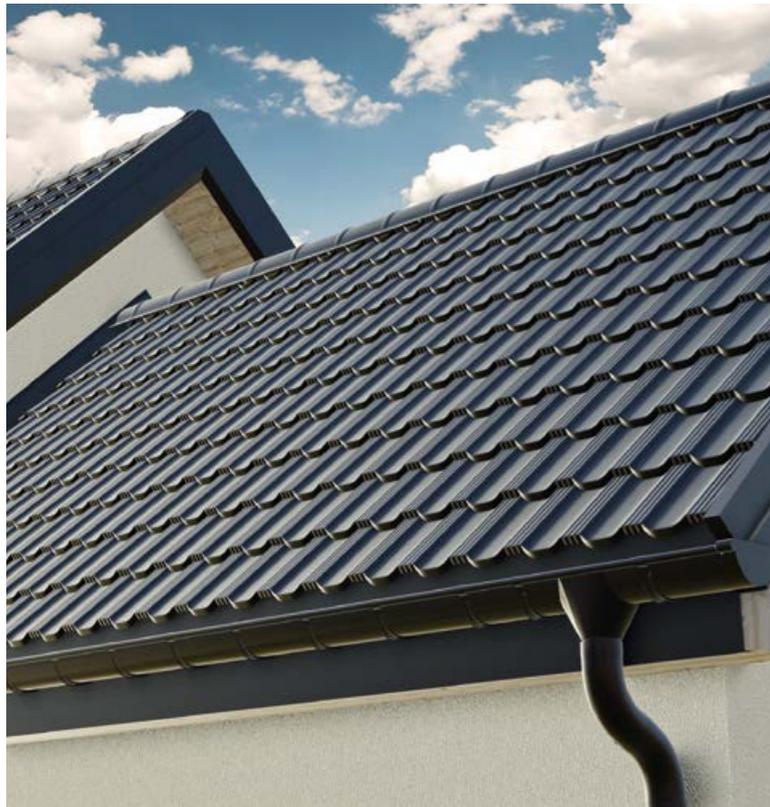
Compact roof tiles COMPACT SERIES



**STIGMA<sup>®</sup> 2.0**



## Compact roof tiles COMPACT SERIES



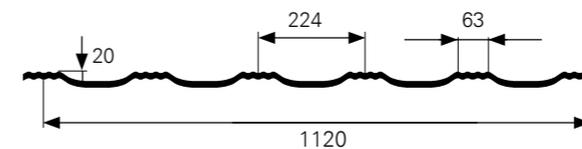
# BAVARIA<sup>ROOF</sup> 2.0



Specific warranty terms and conditions are stated in the warranty card.

Technical parameters [in mm]	
Effective width	1120
Total width	1206
Thickness of steel sheet	0,5
Total profile height	50/60
Height of forming	30/40
Module length	350
Weight	~ 4,5 kg/m <sup>2</sup>
Effective area (cladding) of a single sheet	0,784 m <sup>2</sup>

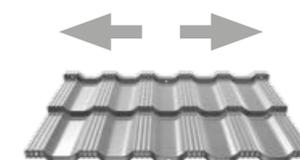
Coating [CODE]	Thickness of metal coating [g/m <sup>2</sup> ]	Thickness of paint coating [μm]	guarantee [years]
POLIESTER Standard [RAL]	275 ZN	25	10
MAT 35 Standard [TK]	275 ZN	35	15
MAT 35 ZM [TKEP]	120 ZMg	35	30
ICE COVER <sup>®</sup> ZM [ICEP]	120 ZMg	35	35
HERCULIT <sup>®</sup> [HC]	275 ZN	35	40



**3D cutting**  
Compact roof tiles BAVARIA Roof<sup>®</sup> 2.0 are cut according to the wave shape, therefore the horizontal joints of the sheets are not visible.



**Installation holes**  
Compact roof tiles BAVARIA Roof<sup>®</sup> 2.0 have installation holes on the vertical ribs.



**Symmetrical installation**  
Design of the compact sheet roof tiles BAVARIA Roof<sup>®</sup> 2.0 allows for installing in any direction (from the left or right).

Compact roof tiles COMPACT SERIES



**BAVARIA** ROOF<sup>®</sup> 2.0



## Compact roof tiles COMPACT SERIES



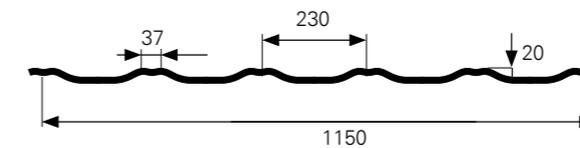
# GAMMA<sup>®</sup> 2.0



Specific warranty terms and conditions are stated in the warranty card.

Technical parameters [in mm]	
Effective width	1150
Total width	1212
Thickness of steel sheet	0,5
Total profile height	50/60
Height of forming	30/40
Module length	350
Weight	~ 4,5 kg/m <sup>2</sup>
Effective area (cladding) of a single sheet	0,805 m <sup>2</sup>

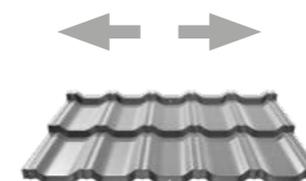
Coating [CODE]	Thickness of metal coating [g/m <sup>2</sup> ]	Thickness of paint coating [μm]	guarantee [years]
POLIESTER Standard [RAL]	275 ZN	25	10
MAT 35 Standard [TK]	275 ZN	35	15
MAT 35 ZM [TKEP]	120 ZMg	35	30
ICE COVER <sup>®</sup> ZM [ICEP]	120 ZMg	35	35
HERCULIT <sup>®</sup> [HC]	275 ZN	35	40



**3D cutting**  
Compact roof tiles GAMMA<sup>®</sup> 2.0 are cut according to the wave shape, therefore the horizontal joints of the sheets are not visible.



**Installation holes**  
Compact roof tiles GAMMA<sup>®</sup> 2.0 have installation holes on the vertical ribs.



**Symmetrical installation**  
Design of the compact sheet roof tiles GAMMA<sup>®</sup> 2.0 allows for installing in any direction (from the left or right).

Compact roof tiles COMPACT SERIES



**GAMMA<sup>®</sup> 2.0**



2



# STEEL ROOF GUTTER SYSTEMS

- 32 INGURI®
- 34 COLOURS INGURI®
- 35 CHARGE MATERIAL

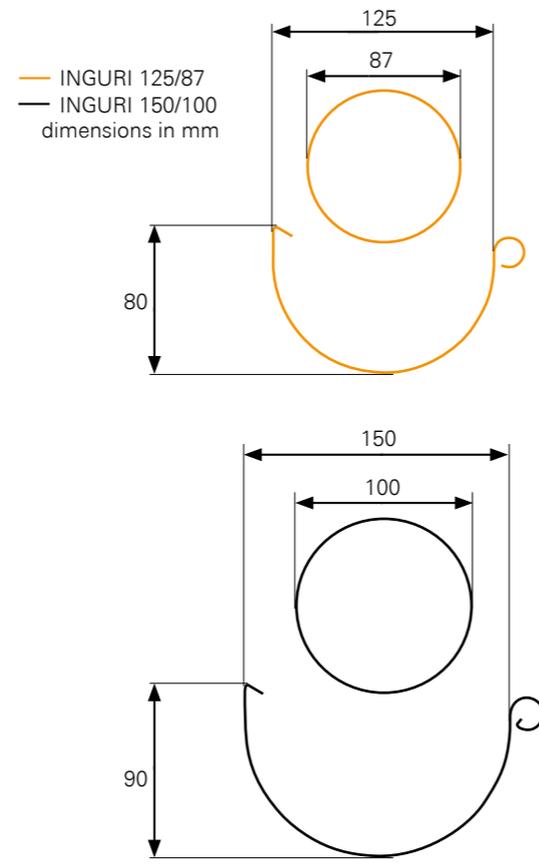
## Steel roof gutter systems



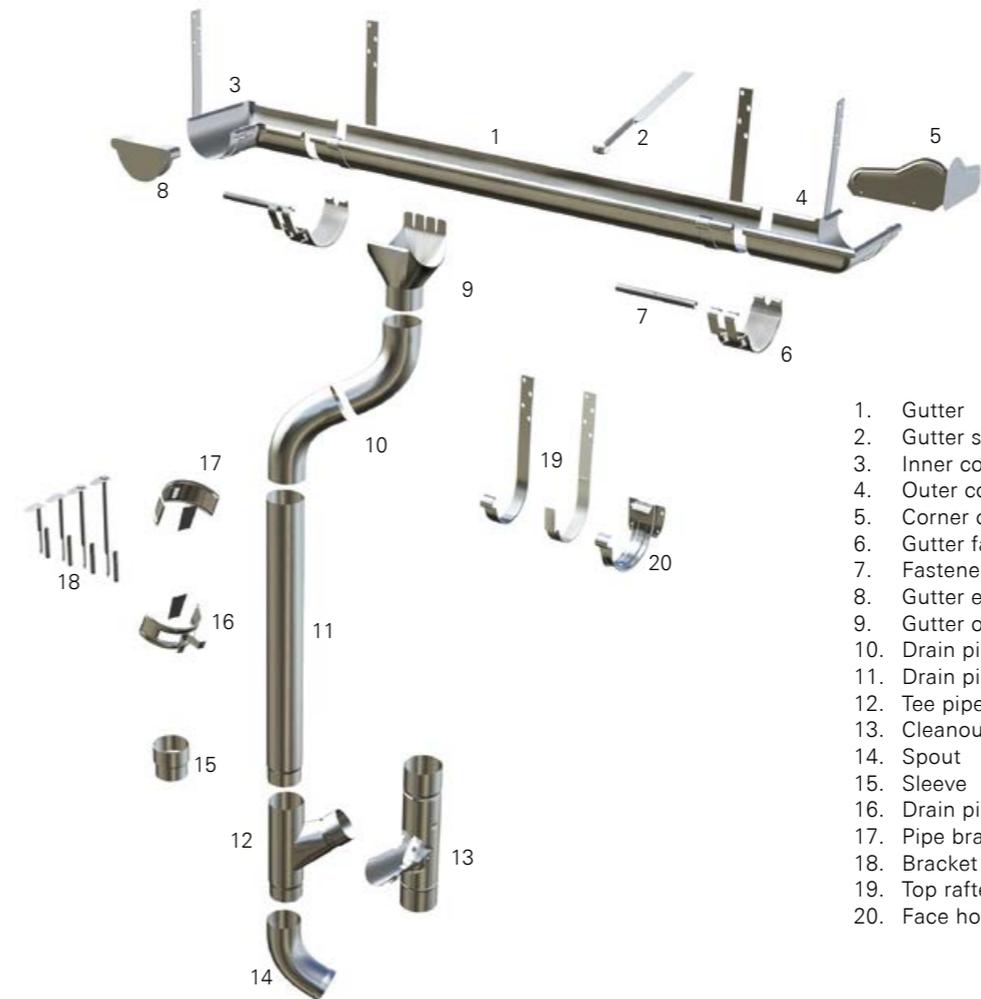
125/87  
150/100

Application of a right gutter system allows for effective water discharge from roofing, which is vital for its durability and functionality. It also protects the building's façade from damages caused by moisture. INGURI® are complete gutter systems made from two-side coated steel of highest quality. All the systems' elements are designed in a way that

assures easy alignment and quick installation. The shape and depth of gutters assure effective water discharge, even during intense and long rainfalls.



## DESCRIPTION OF SYSTEM COMPONENTS



1. Gutter
2. Gutter support
3. Inner corner
4. Outer corner
5. Corner cover
6. Gutter fasteners
7. Fastener stabilizer
8. Gutter end cap
9. Gutter outlet
10. Drain pipe elbow
11. Drain pipe
12. Tee pipe
13. Cleanout
14. Spout
15. Sleeve
16. Drain pipe clamp half
17. Pipe bracket for anchors
18. Bracket anchors
19. Top rafter hooks
20. Face hook

## Steel roof gutter systems

# COLOURS

### INGURI®

INGURI® pipes are manufactured from sheet with hot galvanized feed, which after chemical cleansing and undergoing passivation is coated with anti-corrosion coats and a decorative, organic coat. The sheet is 0,6 mm thick, with the organic layer being material of high resistance to atmospheric conditions and mechanical damage, as well as UV radiation that causes color loss.

The INGURI® Systems are also manufactured from Aluzinc 185 sheets with additional double-sided polymeric Easyfilm® polymeric coating.



Specific warranty terms and conditions are stated in the warranty card.



Printing technology does not have the capability of reproducing coating colours precisely. The colours shown here are intended for the orientation purposes only and may vary from those of the coatings themselves.



CHERRY



GRAPHITE



BRICK



CHOCOLATE BROWN



DARK BROWN



WHITE\*



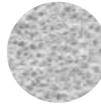
BLACK

Code	Thickness of paint coating	Thickness of galvanized coating	Corrosion (resistance)	UV radiation (resistance)	Warranty period (years)
INGURI [PUR/PUR]	50 µm	275 g/m <sup>2</sup>	C4	RUV3	30

### Aluzinc INGURI [AZ 185]

It is a steel sheet double-side coated with a zinc-aluminium alloy in a process similar to hot dip galvanizing. That way, it meets the most stringent requirements regarding the resistance of steel sheets against atmospheric corrosion and corrosion in humid environments.

It comes with an additional, Easyfilm® protective polymer coating, which also protects the steel edges in coils and improves the aesthetics of the surface.



AZ

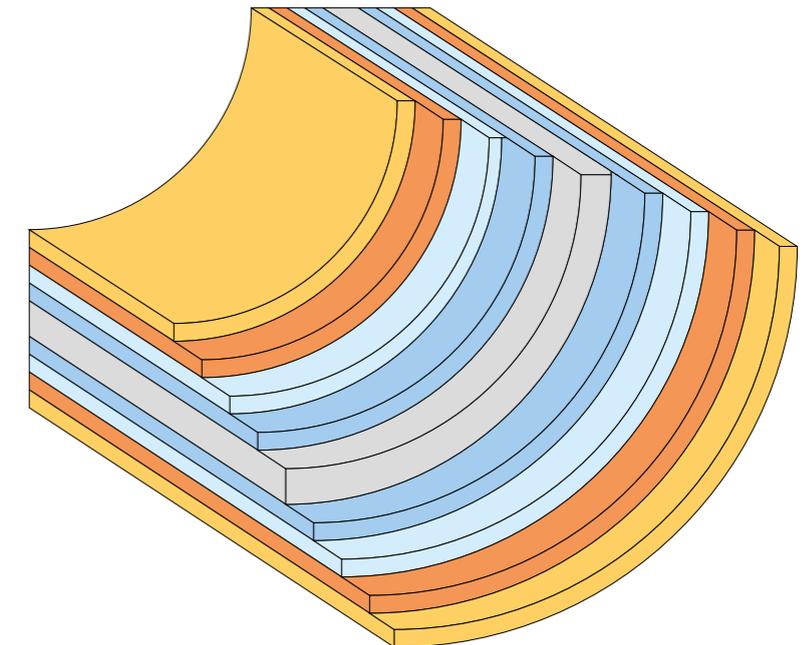
Code	Thickness of coating	Corrosion (resistance)	UV radiation (resistance)	Warranty period (years)
Aluzinc [AZ 185]	185 g/m <sup>2</sup>	C3	n/a.	15

\*WHITE colour available for the system INGURI® 150/100.

# CHARGE MATERIAL

The material for the manufacturing of INGURI® gutters is supplied by recognized companies, which deliver the highest-quality steel in the form of Aluzinc sheet metal - galvanized and coated - constituting the input material for gutter production. A careful selection of the input material producer has a crucial impact on the quality and durability of a product. It is manifested in its resistance to corrosion and discolourations. Therefore, the INGURI® gutter systems are subject to a long warranty.

Coated sheet section



#### Legend

- Organic coating
- Priming coat
- Anti-corrosion coat
- Metallic coating
- Steel core

Steel roof gutter systems



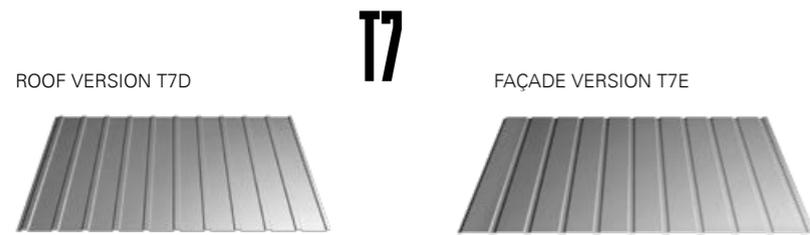
**3**

# **TRAPEZOIDAL SHEETS**



**40 TRAPEZOIDAL SHEETS T7 - T18 ECO**  
**41 TRAPEZOIDAL SHEETS T35 - T55**

# Trapezoidal sheets



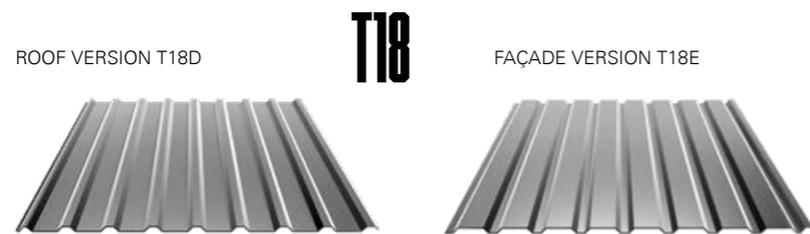
**T7**

Technical parameters [in mm]	
Effective width	1177
Total width	~1210
Height of profile	7,0
Thickness of steel sheet	0,5–1,0
Max. length of sheet	6000



**T14**

Technical parameters [in mm]	
Effective width	1100
Total width	~1161
Height of profile	13
Thickness of steel sheet	0,5–1,0
Max. length of sheet	8000



**T18**

Technical parameters [in mm]	
Effective width	1075
Total width	~1125
Height of profile	17
Thickness of steel sheet	0,5–1,0
Max. length of sheet	12 000



**T18 ECO**

Technical parameters [in mm]	
Effective width	1125
Total width	~1173
Height of profile	17
Thickness of steel sheet	0,5–1,0
Max. length of sheet	12 000



**T35**

Technical parameters [in mm]	
Effective width	1065
Total width	~1106
Height of profile	34
Thickness of steel sheet	0,5–1,0
Max. length of sheet	12 000



**T35 ECO**

Technical parameters [in mm]	
Effective width	1080
Total width	~1120
Height of profile	34
Thickness of steel sheet	0,5–1,0
Max. length of sheet	12 000



**T50**

Technical parameters [in mm]	
Effective width	1055
Total width	~1100
Height of profile	47
Thickness of steel sheet	0,5–1,0
Max. length of sheet	12 000



**T55**

Technical parameters [in mm]	
Effective width	1020
Total width	~1054
Height of profile	53
Thickness of steel sheet	0,5–1,0
Max. length of sheet	12 000

**4**



# **FLASHING AND ACCESSORIES**

- 44 FLASHINGS**
- 46 UNIVERSAL VENTILATION FLASHING**
- 48 ACCESSORIES**
- 48 ROOF COMMUNICATION SYSTEM**
- 49 VENTILATION CHIMNEY AND ROOF WINDOWS**
- 49 SKYLIGHTS**

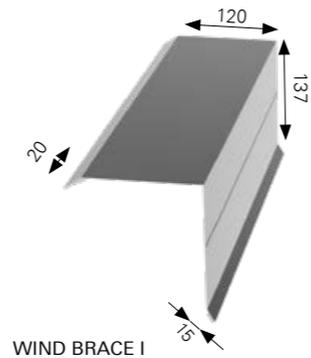
# FLASHINGS

Ridge tiles and flashings are an indispensable part of every correct roofing. They prevent water and wind intrusion and improve the appearance of the roof. The flashings are made from sheets available in the same range of coatings and colours as the metal roofing tiles, trapezoidal sheets and roof panels we produce.

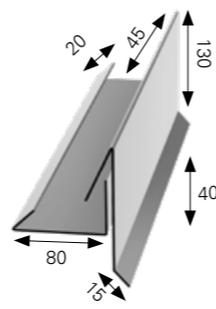


Standard flashings of the following dimensions: 2m long and 0.5mm thick. Non-standard flashings up to 8mm long and 2mm thick.\*

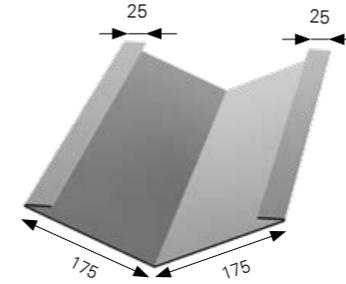
\* Does not apply to the bottoms and snow guards.



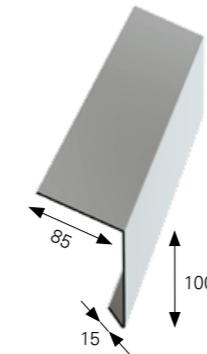
WIND BRACE I



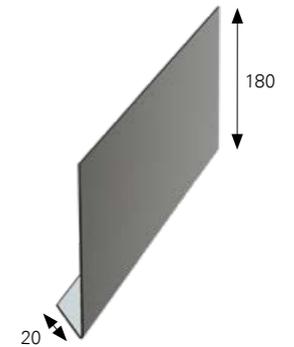
WIND BRACE II



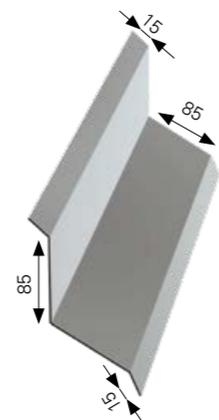
GUTTER BASKET



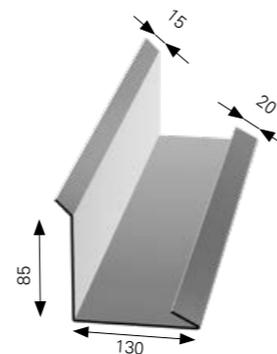
OVER-GUTTER STRIP



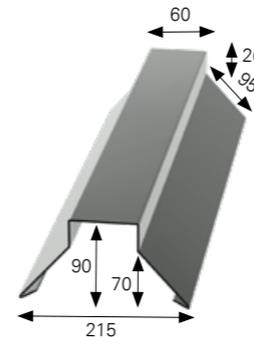
UNDER-GUTTER STRIP



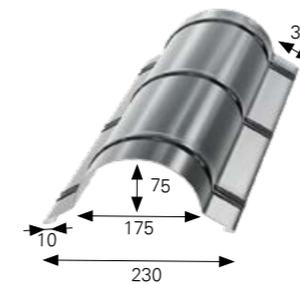
NEAR-WALL WORKING I



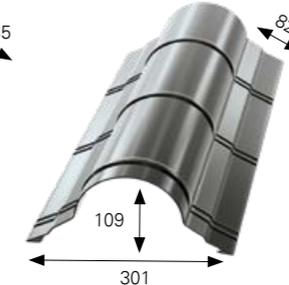
NEAR-WALL WORKING II



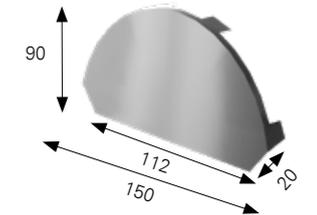
TRAPEZOID RIDGE TILE



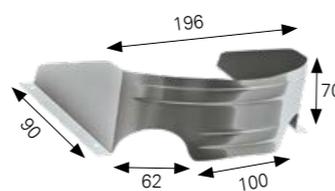
BARREL-SHAPED RIDGE TILE



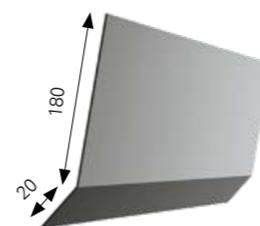
WIDE RIDGE TILE



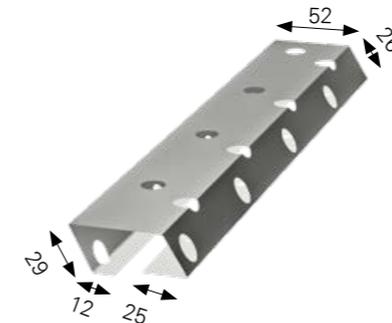
BOTTOM OF THE BARREL RIDGE TILE



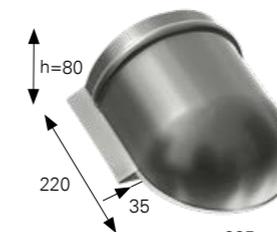
SNOW GUARDS



WIND BRACE EXTENSION



UNIVERSAL VENTILATION FLASHING / STARTING PROFILE



HIP TILE ENDING



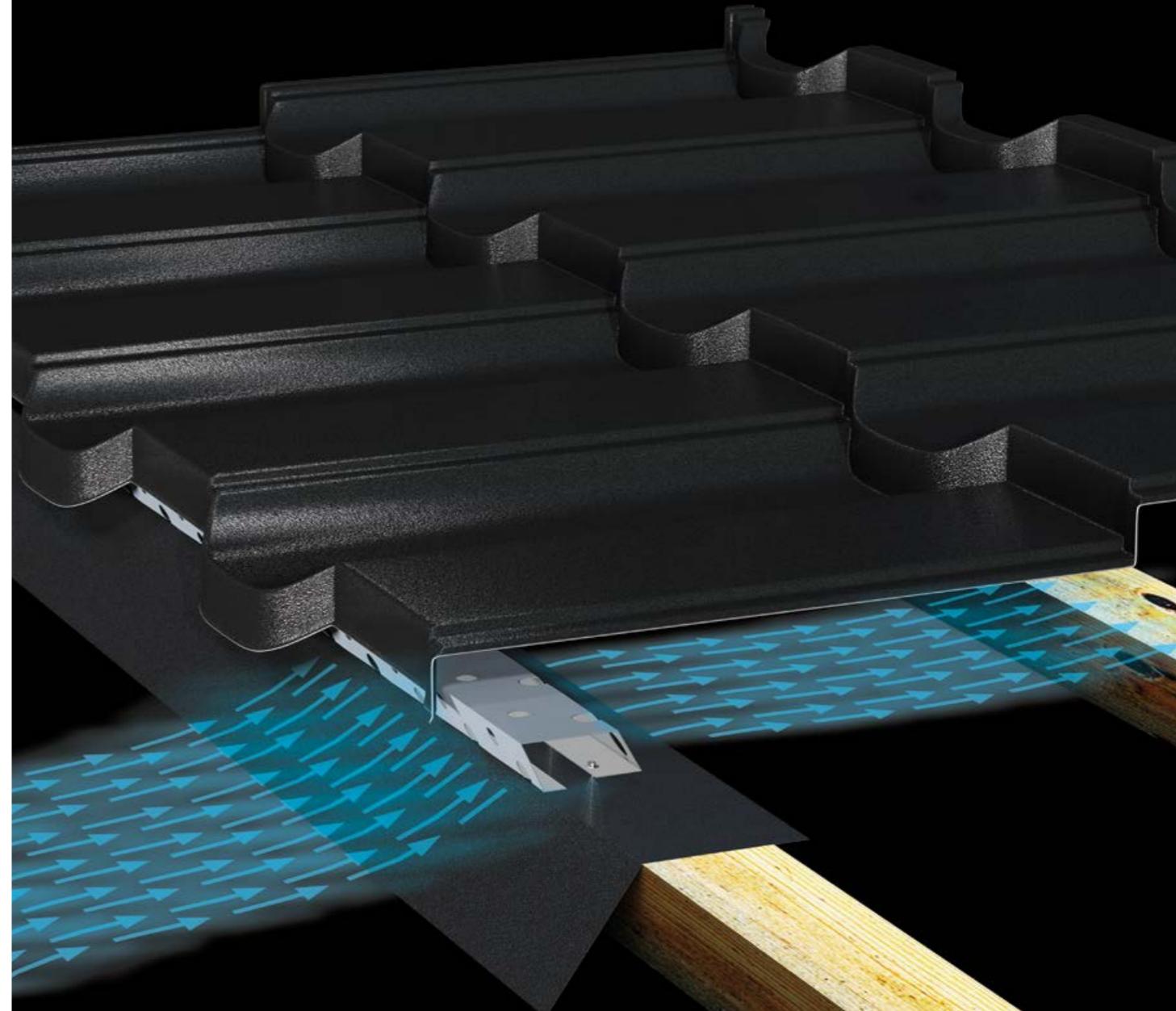
# UNIVERSAL VENTILATION FLASHING



Provision of correct roof ventilation is key for comprehensive functionality of the roofing. This precludes accumulation of condensation in the bottom part of the sheet that adversely affects both the rafter framing and the roofing itself.

Universal ventilation flashing is a product that due to its design finds application as a ventilation flashing in roofings made of compact metal sheet roofing tiles, and moreover this is a perfect starting profile.

This allows not only for ventilating the space below the roofing but also perfectly secures the roof against penetration of small rodents and birds.



# Flashing and accessories

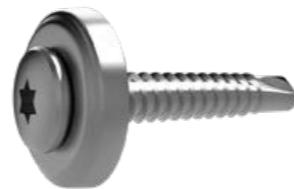
## Accessories

Accessories are available to complete the BLACHPROFIL 2® offer. They enabling a roof or façade to be professionally assembled and protected. We stock products from renowned manufacturers on a permanent basis. Our offer includes:

- tapes (including the expansion tapes),
- seals,
- fastening systems,
- roofwork silicone,
- ventilation chimney,
- leak stoppers,
- sealing tape,
- roof membranes
- TORX screws.



TORX screw made of from low-carbon steel with an EPDM gasket for fixing the sheets to the wooden decking base, dedicated to modular steel sheet roof tiles (MODULAR SERIES) and compact (COMPACT SERIES) roofing tiles. The screw is also designed to connect the sheets together on vertical ribs. The basic benefit is the ergonomic shape of the head because of due to which the screw is less visible and ensure ensures the aesthetic appearance of the whole roof. The screws are available in the following [RAL] colours: 3009, 7016, 7024, 8004, 8017, 9005.



## Roof communication system

The Blachprofil 2® roof communication system is comprised of roof elements which, once installed, facilitate safe access to chimneys, ventilators and antennas. The access is available all year round, even when snow has accumulated on the roof. The BLACHPROFIL 2® roof communication system also eliminates the risk of mechanical damage (indenting) to the roofing.

surface eliminates the effects of snow and icing, as well as preventing people moving about on the roof from slipping.

The BLACHPROFIL 2® roof communication system is offered in a rich palette of colours, allowing colour synchronisation of the roofing, the chimney-sweeping benches and other structural elements.

All the elements listed are made of high-grade, galvanised and powder-coated steel. They guarantee a long service life, without the need to repaint or repair corrosion-related defects. They are constructed to bear heavy wind loads. The specially designed ribbed

- Our offer includes:
- chimneysweep toe holds
  - chimneysweep foot-plates
  - snow guards



## Ventilation chimneys and roof windows

Proper roof ventilation is crucial for the draining of excess steam from the building, thus preventing condensation in rooms.

Our offer includes ventilation chimneys and a complete set of accessories, which facilitate an air-tight installation on a roof slope, as well as additional elements: antenna penetrations and ventilators.

Each model of a ventilation chimney has been specifically adapted for installation on a particular type of roofing:

- chimneys of metal sheet modular roofing tiles,
- chimneys of metal sheet compact and traditional roofing tiles,
- chimneys dedicated for flat cladding, box profile sheets and LAMBDA® 2.0 roof panels.

The chimneys in our



catalogue are also available in the version with additional insulation that prevents condensation of steam inside a ventilation duct. They are particularly recommended for the ventilating of rooms with high humidity concentrations, such as kitchens, bathrooms or garages.

Installing BLACHPROFIL 2® roof windows allows for loft space to be developed,

providing its complete illumination. There are BLACHPROFIL 2® windows to satisfy our clients' requirements and expectations, regardless of the angle of incline or the distance of the rafters. We also offer special windows for rooms with higher moisture levels and very low angles of incline, as well as electronically-controlled windows.



Printing technology does not have the capability of reproducing coating colours precisely. The colours shown here are intended for the orientation purposes only and may vary from those of the coatings themselves.

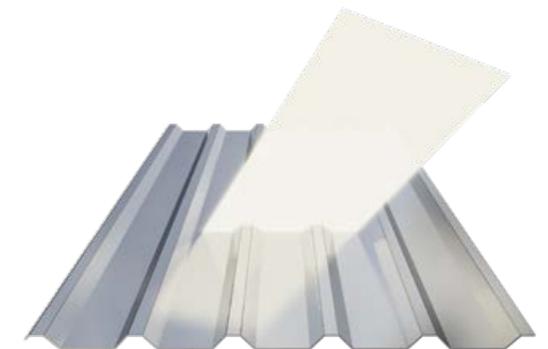


The possibility of rotating the window simplifies the cleaning process, while the appropriate protection of the wood, carried out during the production process, guarantees a long service life, without the need for additional maintenance.

## Skylights

Skylights are trapezoid sheet profiles made of sun-ray permeable polycarbonate. They are used to light up buildings. Their great advantages include lower cost compared to their glazed counterparts, and the

option to install in cold halls. Available profiles: T18, T18 ECO, T35.



**5**



# **TECHNICAL INFORMATION AND CONTACT**

**52 COLOURS  
54 CONTACT**

# COLOURS

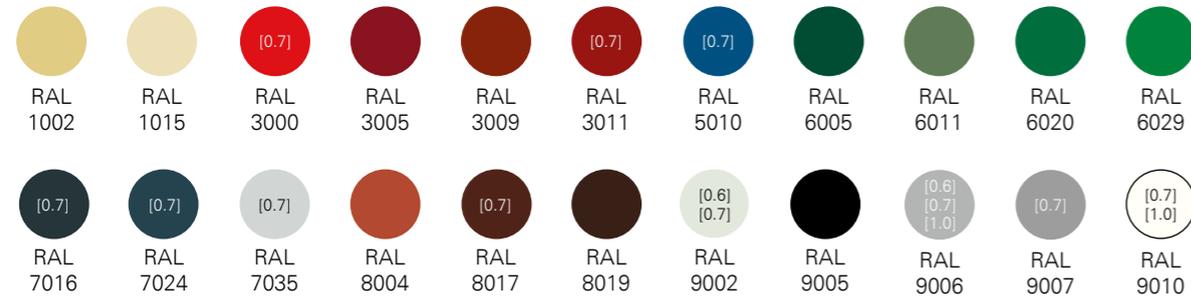


Non standard colours and coatings, other than the ones in the presented range, are also available upon request.



Printing technology does not have the capability of reproducing coating colours precisely. The colours shown here are intended for the orientation purposes only and may vary from those of the coatings themselves.

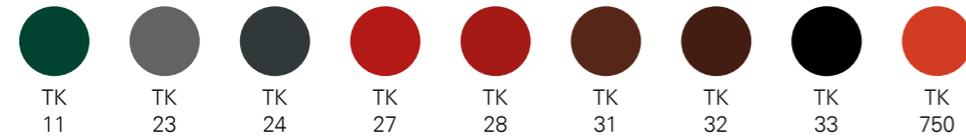
## POLIESTER Standard [RAL]



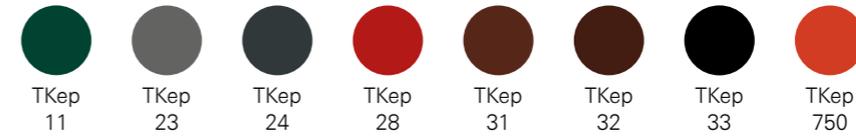
## Metallic coating



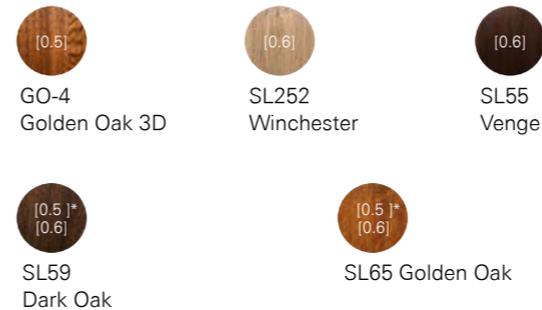
## MAT 35 Standard [TK]



## MAT 35 ZM [TKep]



## Coated woodgrain steel sheets MULTILAYER [SP35/MULTI] [available thicknesses]



\*Also available in a double-coated version: SH59/SH59

\*Also available in a double-coated version: SH65/SH65

## ICE COVER® ZM [ICep]



## HERCULIT® [HC]



Compact Series series roofing tiles made of sheets with HERCULIT® coating have colour repeatability guarantee.

	Standard sheet thickness is 0.5 mm
[0.6]	Material also available with the thickness of 0.6 mm
[0.7]	Material also available with the thickness of 0.7 mm
[0.8]	Material also available with the thickness of 0.8 mm
[1.0]	Material also available with the thickness of 1.0 mm

## Contact

### BLACHPROFIL 2® SP. Z O.O.

#### Manufacturing and Logistics Centre

32-566 Alwernia  
Grojec, ul. Grojecka 39

tel. +48 12 628 03 00  
fax +48 12 628 03 04  
e-mail: [grojec@bp2.pl](mailto:grojec@bp2.pl)

#### Production plant (construction profiles)

41-303 Dąbrowa Górnicza  
ul. Budowlanych 10

tel. +48 32 213 33 10  
fax +48 32 213 33 60  
e-mail: [dabrowa@bp2.pl](mailto:dabrowa@bp2.pl)

[www.bp2.eu](http://www.bp2.eu)

### S.C. IMPRO® S.R.L.

#### Manufacturing and Logistics Centre

Str. Leonardo da Vinci nr 15  
Jucu Hergheleie, TETAROM III Jud. Cluj

#### Production plant (sandwich panels)

DDN 59 km 8+550 m stânga,  
Parcul Industrial INCONTRO  
307221 Chişoda, Jud. Timiș.

[www.impro.ro](http://www.impro.ro)



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## Notes

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